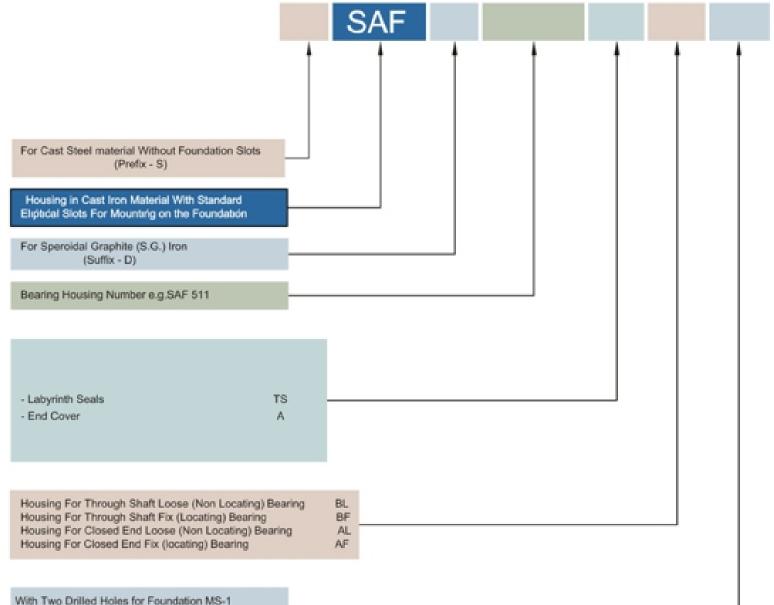


HOWRAH NEWO TECHNOLOGY

SAF SERIES



Illustration for SAF Series



With Four Drilled Holes For Foundation MS-2

SAF 511 TS BF





About SAF Series

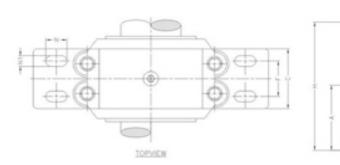
SAF type bearing housings are horizontally split type in construction and are available in Cast Iron, Cast Steel or S.G. Iron material as per order. They are suitable to withstand heavier and shock loads due to its robust construction. For efficient sealing and preventing foreign particles to enter in to the bearing housings, triple or double seal type labyrinth rings are provided.

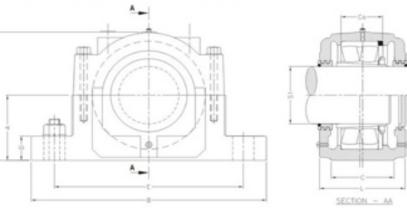
For mounting the plummer blocks on the foundation, two or four elongated bolt holes are provided. For four bolt holes, plummer block designation is prefixed with "F" e.g. FSAF 520, SAF 200 series are suitable for bearings of series 1200, 2200, 22200 CC and SAF 300 Series are suitable for 1300, 2300, 22300 CC bearings with cylindrical bore SAF 500 series are suitable for 1200 K, 2200 K, 22200 CCK bearings with tapered bore with adapter sleeves. SAF 600 series are suitable for 1300 K, 2300 K and 22300 CCK series bearings.



Masta Brand SAF Series Pillow block for adapter mounting

Plummer Block SAF-524 and above are supplied with Eye bolt on cap.



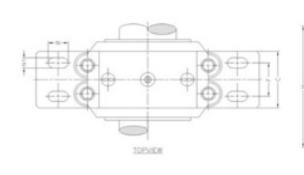


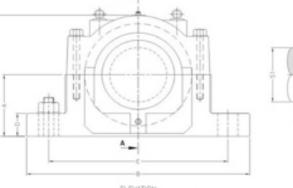
| Bearing Housing | Shi dia | | | | | D | IMENSI | ION IN | мм | | | | | ndation ts(Nos.) | Ca | Approx Weight | Bearing No. | Stabilizi Ring | |
|--------------------|-----------------------|---------------------|-----|-----|----|----|--------|--------|-----|-----|----|----|----|---------------------|----|------------------|--------------|-------------------|------|
| No. | For inch size Brg. | For mm size Brg. | в | E | F | с | D | A | н | L | N | N1 | | mm inch | Ca | kg | bearing ito. | | Nos. |
| SAF 505 | 19.05 | 20 | 165 | 130 | | 45 | 17.5 | 38.1 | 75 | 73 | 23 | 14 | 12 | 1/2(2) | 28 | 2.5 | 1205 K | 6.5/52 | 2 |
| | | | | | | | | | | | | | | | | | 2205 K | 10/52 | 1 |
| SAF 506 | 23.81 | 25 | 190 | 145 | - | 51 | 17.5 | 44.4 | 86 | 83 | 23 | 14 | 12 | 1/2/(2) | 30 | 3 | 1206K | 7/62 | 2 |
| | | | | | | | | | | | | | | | | | 2206K | 10/62 | 1 |
| SAF 507 | 30.16 | 30 | 190 | 148 | | 51 | 20.6 | 50.8 | 97 | 83 | 23 | 14 | 12 | 1/2(2) | 33 | 3.7 | 1207K | 8/72 | 2 |
| | | | | | | | | | | | | | | | | | 2207K | 10/72 | 1 |
| SAF 509 | 36.51 | 35 | 210 | 170 | | 60 | 20.6 | 57.2 | 111 | 92 | 23 | 14 | 12 | 1/2(2) | 33 | 4.3 | 1209K | 7/85 | 2 |
| | | | | | | | | | | | | | | | | | 2209K | 10/85 | 1 |
| SAF 510 | 42.86 | 40 | 210 | 170 | | 60 | 23.8 | 63.5 | 121 | 92 | 23 | 14 | 12 | 1/2(2) | 33 | 5.2 | 1210K | 6.5/90 | 2 |
| | | | | | | | | | | | | | | | | | 2210K | 10/90 | 1 |
| SAF 511 | 49.21 | 50 | 245 | 195 | | 70 | 23.8 | 69.8 | 133 | 99 | 23 | 18 | 16 | 5/8(2) | 35 | 6.5 | 1211K | 7/100 | 2 |
| | | | | | | | | | | | | | | | | | 2211K | 10/100 | |
| SAF 512 | 52.39 | 55 | 270 | 210 | | 70 | 28.6 | 76.2 | 148 | 118 | 23 | 18 | 16 | 5/8(2) | 38 | 8.7 | 1212K | 8/110 | |
| | 52.05 | | 270 | 210 | | | 2010 | | 1.0 | | | 10 | 10 | 5,0(2) | 50 | 0.7 | 2212K | 10/110 | |
| SAF 513 | 55.56 | 60 | 280 | 225 | | 80 | 25.4 | 76.2 | 151 | 114 | 28 | 18 | 16 | 5/8(2) | 41 | 10 | 1213K | 9/120 | |
| 5MF 515 | 55.50 | 00 | 200 | 225 | | 00 | 25.4 | 70.2 | 151 | 114 | | | | | 41 | 10 | | | |
| | | | | | 51 | | | | | | 28 | 14 | 12 | 1/2 (4) | | | 2213K | 10/120 | 1 |
| SAF 515 | 61.91 | 65 | 286 | 230 | - | 80 | 28.6 | 82.6 | 162 | 121 | 28 | 18 | 16 | 5/8(2) | 41 | 11.5 | 1215K | 8/130 | 2 |
| | | | | | 48 | | | | | | 28 | 14 | 12 | 1/2 (4) | | | 2215K | 10/130 | 1 |
| | | | | | | | | | | | | | | | | | 22215K | 10/130 | 1 |



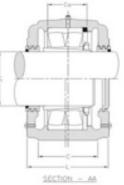
Masta Brand SAF Series Pillow block for adapter mounting

Plummer Block SAF-524 and above are supplied with Eye bolt on cap.





A ____



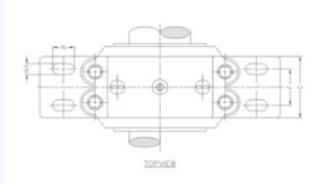
ELEVATION

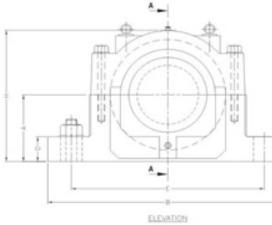
| Bearing Housing | Sha dia | | | | | DI | MENSI | ON IN | мм | | | | | indation ts(Nos.) | Ca | Approx Weight | Bearing No. | Stabilizi Ring | _ |
|--------------------|-----------------------|---------------------|-----|-----|------|-----|-------|-------|-----|-----|----|----|----|----------------------|----|------------------|----------------|-------------------|------|
| No. | For inch size Brg. | For mm size Brg. | в | E | F | С | D | A | н | L | N | N1 | | mm inch | | kĝ | | | Nos. |
| SAF 516 | 68.26 | 70 | 330 | 260 | 54 | 90 | 30.2 | 88.9 | 175 | 124 | 35 | 22 | 20 | 3/4(2) | 43 | 15.0 | 1216K | 8.5/140 | 2 |
| | | | | | | | | | | | 35 | 18 | 16 | 5/8(4) | | | 2216K | 10/140 | 1 |
| | | | | | | | | | | | | | | | | | 22216CCK | 10/140 | 1 |
| SAF 517 | 74.61 | 75 | 330 | 265 | 54 | 90 | 31.8 | 95.2 | 185 | 127 | 35 | 22 | 20 | 3/4(2) | 46 | 16.5 | 1217K | 9/150 | 2 |
| | | | | | | | | | | | 35 | 18 | 16 | 5/8(4) | | | 2217K,22217CCK | 10/150 | 1 |
| SAF 518 | 80.96 | 80 | 350 | 280 | 54 | 99 | 38.1 | 101.6 | 197 | 146 | 32 | 22 | 20 | 3/4(2) | 50 | 20.5 | 1218K | 10/160 | 2 |
| | | | | | | | | | | | 32 | 18 | 16 | 5/8(4) | | | 2218K,22218CCK | 10/160 | 1 |
| SAF 519 | 83.41 | 85 | 362 | 295 | 54 | 99 | 44.4 | 108.0 | 210 | 150 | 32 | 22 | 20 | 3/4(2) | 53 | 26 | 1219K | 10.5/170 | 2 |
| | | | | | | | | | | | 32 | 18 | 16 | 5/8(4) | | | 2219K,22219CCK | 10/170 | 1 |
| SAF 520 | 87.31 | 90 | 388 | 315 | 60 | 111 | 44.4 | 114.3 | 222 | 156 | 42 | 26 | 22 | 7/8(2) | 56 | 34.0 | 1220K | 11/180 | 2 |
| | | | | | | | | | | | 42 | 22 | 20 | 3/4(4) | | | 22220CCK | 10/180 | 1 |
| SAF 522 | 100.01 | 100 | 419 | 345 | 70 | 121 | 50.8 | 125.4 | 245 | 165 | 42 | 22 | 20 | 3/4(4) | 63 | 44.5 | 1222K | 12.5/200 | 2 |
| | | | | | | | | | | | | | | | | | 22222CCK | 10/200 | 1 |
| SAF 524 | 106.36 | 110 | 419 | 352 | 70 | 121 | 54.0 | 133.4 | 261 | 188 | 42 | 22 | 20 | 3/4(4) | 68 | 55 | 22224CCK | 10/215 | 1 |
| SAF 526 | 112.71 | 115 | 467 | 390 | 82.6 | 130 | 60.3 | 152.4 | 294 | 200 | 40 | 26 | 22 | 7/8(4) | 74 | 73 | 22226CCK | 10/230 | 1 |
| SAF 528 | 125.41 | 125 | 511 | 421 | 85.7 | 150 | 60.3 | 152.4 | 300 | 195 | 40 | 28 | 24 | 1(4) | 78 | 80 | 22228CCK | 10/250 | 1 |

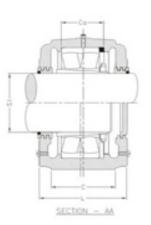


Masta Brand SAF Series Pillow block for adapter mounting

Plummer Block SAF 524 and above are supplied with Eye bolt on cap.





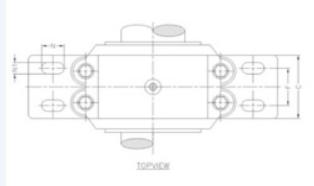


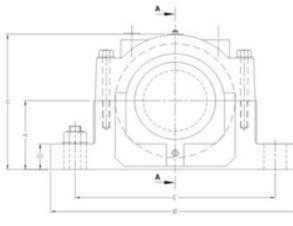
| Bearing Housing | Shaft St | | | | DI | MENS | ION I | N MM | | | | | | undation lts(Nos.) | Ca | Approx Weight | Bearing No. | Stabilizir Ring | ng |
|--------------------|-------------|-----|-----|-----|-------|------|-------|-------|-----|-----|----|----|------|-----------------------|-----|------------------|-------------|--------------------|----|
| No. | inch | mm | В | E | F | С | D | A | н | L | N | N1 | inch | n mm | | kg | | Killig | |
| SAF 530 | 131.76 | 135 | 540 | 450 | 95.2 | 160 | 63.5 | 160.3 | 318 | 213 | 42 | 28 | 24 | 1 (4) | 83 | 101.0 | 22230CCK | 10/270 | 1 |
| SAF 532 | 138.11 | 140 | 560 | 465 | 95.2 | 160 | 66.7 | 169.9 | 338 | 222 | 48 | 28 | 24 | 1(4) | 90 | 111 | 22232CCK | 10/290 | 1 |
| SAF 534 | 150.81 | 150 | 630 | 520 | 108.0 | 172 | 69.8 | 179.4 | 360 | 245 | 54 | 28 | 24 | 1 (4) | 96 | 141 | 22234CCK | 10/310 | 1 |
| SAF 536 | 163.51 | 160 | 680 | 565 | 117.5 | 181 | 76.2 | 190.5 | 378 | 254 | 60 | 28 | 24 | 1 (4) | 96 | 156 | 22236CCK | 10/320 | 1 |
| SAF 538 | 176.21 | 175 | 712 | 585 | 114.3 | 190 | 79.4 | 200 | 400 | 273 | 65 | 35 | 30 | 1.1/4 (4) | 102 | 181 | 22238CCK | 10/340 | 1 |
| SAF 540 | 182.56 | 180 | 750 | 605 | 127.0 | 203 | 85.7 | 209.5 | 419 | 286 | 65 | 35 | 30 | 1.1/4 (4) | 108 | 222 | 22240CCK | 10/360 | 1 |
| SAF 544 | 201.61 | 200 | 832 | 670 | 133.4 | 222 | 95.2 | 241.3 | 475 | 305 | 80 | 42 | 36 | 1.3/8 (4) | 118 | 307 | 22244CCK | 10/400 | 1 |

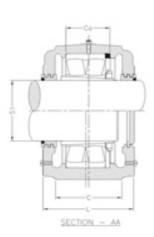


Masta Brand SAF Series Pillow block for adapter mounting

Plummer Block SAF 620 and above are supplied with Eye bolt on cap.





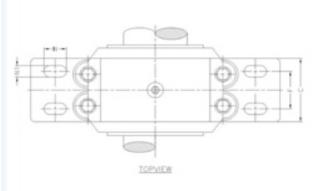


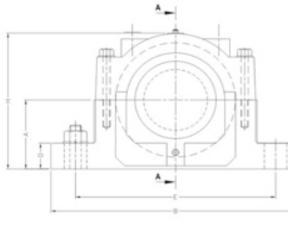
| Bearing Housing | Shaft dia | | | | DI | MENSI | ON IN | мм | 2003. J. P | | | Bolt | ndation ts(Nos.) | Ca | Approx Weight | Bearing No. | Stabilizin Ring | 9 |
|--------------------|--------------|-----|-----|----|----|-------|-------|-----|------------|----|----|------|---------------------|----|------------------|-------------|--------------------|---|
| No. | S1 | В | Е | F | С | D | A | н | L | N | N1 | | mm inch | | kg | | rung. | |
| SAF 605 | 19.05 | 190 | 145 | | 51 | 17.5 | 44.4 | 86 | 93 | 23 | 15 | 12 | 1/2(2) | 34 | 3.2 | 1305K | 8.5/62 | 2 |
| | | | | | | | | | | | | | | | | 2305K | 10/62 | 1 |
| SAF 606 | 23.81 | 190 | 148 | | 51 | 20.6 | 50.8 | 97 | 93 | 23 | 15 | 12 | 1/2(2) | 37 | 3.8 | 1306K | 9/72 | 2 |
| | | | | | | | | | | | | | | | | 2306K | 10/72 | 1 |
| SAF 608 | 30.16 | 210 | 170 | | 60 | 25.4 | 63.5 | 122 | 102 | 23 | 15 | 12 | 1/2(2) | 43 | 5.5 | 1308K | 10/90 | 2 |
| | | | | | | | | | | | | | | | | 22308CCK | 10/90 | 1 |
| SAF 609 | 36.51 | 245 | 195 | | 70 | 25.4 | 69.8 | 135 | 108 | 23 | 18 | 16 | 5/8(2) | 46 | 8.0 | 1309K | 10.5/100 | 2 |
| | | | | | | | | | | | | | | | | 22309CCK | 10/100 | 1 |
| SAF 610 | 42.86 | 270 | 210 | | 70 | 28.6 | 76.2 | 148 | 118 | 32 | 18 | 16 | 5/8(2) | 50 | 10.5 | 1310K | 11.5/110 | 2 |
| | | | | | | | | | | | | | | | | 22310CCK | 10/110 | 1 |
| SAF 611 | 49.21 | 280 | 225 | | 80 | 30.2 | 82.6 | 157 | 124 | 32 | 18 | 16 | 5/8(2) | 53 | 12.5 | 1311K | 12/120 | 2 |
| | | | | 51 | | | | | | | | 12 | 1/2(4) | | | 22311CCK | 10/120 | 1 |
| SAF 612 | 52.39 | 286 | 230 | | 80 | 30.2 | 82.6 | 162 | 133 | 32 | 18 | 16 | 5/8(2) | 56 | 15.6 | 1312K | 12.5/130 | 2 |
| | | | | 48 | | | | | | | | 12 | 1/2(4) | | | 22312CCK | 10/130 | 1 |
| SAF 613 | 55.56 | 330 | 260 | | 90 | 31.8 | 88.9 | 176 | 137 | 37 | 22 | 20 | 3/4(2) | 58 | 18 | 1313K | 12.5/140 | 2 |
| | | | | 54 | | | | | | | | 16 | 5/8(4) | | | 22313CCK | 10/140 | 1 |
| SAF 614 | 60.00 | 330 | 265 | | 90 | 31.8 | 95.2 | 187 | 137 | 37 | 22 | 20 | 3/4(2) | 61 | 22.1 | 1314K | 13/150 | 2 |
| | | | | 54 | | | | | | | | 16 | 5/8(4) | | | 22314CCK | 10/150 | 1 |
| SAF 615 | 61.01 | 250 | 280 | | 99 | 41.2 | 102 | 197 | 150 | 37 | 22 | | | 65 | 25.5 | | | |
| 3AP 015 | 61.91 | 350 | 200 | | 99 | 41.3 | 102 | 19/ | 159 | 57 | 22 | 20 | 3/4(2) | 05 | 25.5 | 1315K | 14/160 | 2 |
| | | | | 54 | | | | | | | | 16 | 5/8(4) | | | 22315CCK | 10/160 | 1 |

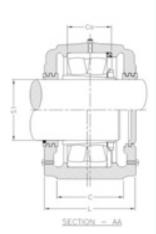


Masta Brand SAF Series Pillow block for adapter mounting

Plummer Block SAF 620 and above are supplied with Eye bolt on cap.





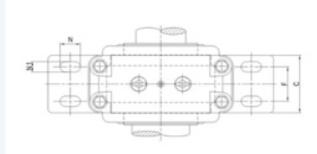


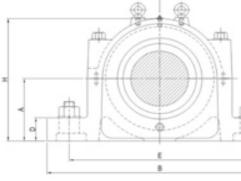
| Bearing Housing | Shaft dia | | | | D | IMENSI | ON IN | мм | | | | | undation lts(Nos.) | Ca | Approx Weight | Bearing No. | Stabilizing Ring | 9 |
|--------------------|--------------|-----|-----|-----|-----|--------|-------|-----|-----|----|----|----|-----------------------|-----|------------------|-------------|---------------------|---|
| No. | S1 | В | E | F | С | D | A | н | L | N | N1 | | mm inch | | kg | | Killy | |
| SAF 616 | 68.26 | 362 | 295 | _ | 99 | 44.4 | 108.0 | 210 | 165 | 45 | 22 | 20 | 3/4(2) | 68 | 30.5 | 1316K | 14.5/170 | 2 |
| | | | | 54 | | | | | | | | 16 | 5/8(4) | | | 22316CCK | 10/170 | 1 |
| SAF 617 | 74.61 | 388 | 315 | _ | 111 | 44.4 | 114.3 | 222 | 171 | 45 | 26 | 24 | 7/8(2) | 70 | 40 | 1317K | 14.5/180 | 2 |
| | | | | 60 | | | | | | | | 20 | 3/4(4) | | | 22317CCK | 10/180 | 1 |
| SAF 618 | 80.96 | 395 | 325 | 57 | 111 | 50.8 | 120.6 | 234 | 175 | 39 | 22 | 20 | 3/4(4) | 74 | 44.5 | 1318K | 15.5/190 | 2 |
| | | | | | | | | | | | | | | | | 22318CCK | 10/190 | 1 |
| SAF620 | 87.31 | 419 | 352 | 70 | 121 | 54.0 | 133.4 | 261 | 187 | 36 | 22 | 20 | 3/4(4) | 83 | 57 | 22320CCK | 10/215 | 1 |
| SAF 622 | 100.01 | 467 | 390 | 83 | 130 | 60.2 | 152.4 | 292 | 203 | 42 | 26 | 24 | 7/8(4) | 90 | 76 | 22322CCK | 10/240 | 1 |
| SAF 624 | 106.36 | 540 | 448 | 95 | 159 | 63.5 | 160.3 | 318 | 213 | 40 | 28 | 24 | 1(4) | 96 | 101 | 22324CCK | 10/260 | 1 |
| SAF 626 | 112.71 | 560 | 465 | 95 | 159 | 66.7 | 169.9 | 338 | 222 | 48 | 28 | 24 | 1(4) | 103 | 121 | 22326CCK | 10/280 | 1 |
| SAF 628 | 125.41 | 630 | 520 | 108 | 171 | 69.8 | 179.4 | 360 | 238 | 52 | 28 | 24 | 1(4) | 112 | 151 | 22328CCK | 10/300 | 1 |
| SAF 630 | 131.76 | 680 | 565 | 118 | 181 | 76.2 | 190.5 | 378 | 248 | 58 | 28 | 24 | 1(4) | 118 | 172 | 22330CCK | 10/320 | 1 |
| SAF 632 | 138.11 | 710 | 585 | 114 | 191 | 79.4 | 200.0 | 400 | 273 | 65 | 35 | 30 | 1.1/4(4) | 124 | 196 | 22332CCK | 10/340 | 1 |
| SAF 634 | 150.81 | 750 | 603 | 127 | 203 | 85.7 | 209.6 | 419 | 286 | 65 | 35 | 30 | 1.1/4(4) | 130 | 236 | 22334CCK | 10/360 | 1 |
| SAF 636 | 163.51 | 795 | 645 | 133 | 210 | 88.9 | 225.4 | 470 | 286 | 65 | 35 | 30 | 1.1/4(4) | 136 | 272 | 22336CCK | 10/380 | 1 |
| SAF 638 | 176.21 | 830 | 668 | 133 | 222 | 95.25 | 241.3 | 498 | 305 | 70 | 42 | 36 | 1.3/8(4) | 142 | 322 | 22338CCK | 10/400 | 1 |
| SAF 640 | 182.56 | 870 | 710 | 140 | 229 | 101.6 | 250.8 | 513 | 311 | 70 | 42 | 36 | 1.3/8(4) | 148 | 350 | 22340CCK | 10/420 | 1 |

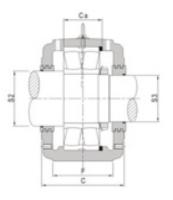


Low Block Straight bore Mounting

Plummer Block SAF 224 and above are supplied with Eye bolt on cap.



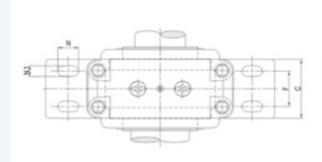


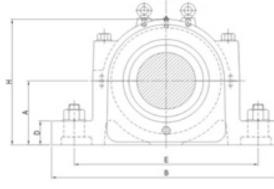


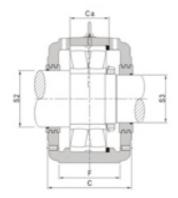
| Bearing | | Shaft D | iamete | r i i | | | | DIM | IENSI | ON IN | мм | | | | | indation | | Approx Weight | Bearing | Stabilizin | a |
|----------------|---------|---------|------------|--------|-----|-----|------|-----|-------|-------|-----|-----|----|----|----|--------------------|----|------------------|--------------|------------------|---|
| Housing No. | 5 | 2 mm | S: inch | | в | E | F | с | D | A | н | L | N | N1 | | ts(Nos.) 1 inch | Ca | Weight kg | No. | Ring Siz Nos. | |
| SAF 216 | 3.5/8 | 92.08 | 3 | 76.2 | 330 | 260 | - | 90 | 30.2 | 88.9 | 175 | 124 | 35 | 22 | 20 | 3/4(2) | 43 | 15 | 1216 | 8.5/140 | 2 |
| | | | | | | | 54 | | | | | | 35 | 18 | 16 | 5/8(4) | | | 2216,22216CC | 10/140 | 1 |
| SAF 217 | 3.15/16 | 100.01 | 3.3/16 | 80.96 | 330 | 265 | | 90 | 31.8 | 95.2 | 185 | 127 | 35 | 22 | 20 | 3/4(2) | 46 | 16.5 | 1217 | 9/150 | 2 |
| | | | | | | | 54 | | | | | | 35 | 18 | 16 | 5/8(4) | | | 2217,22217CC | 10/150 | 1 |
| SAF 218 | 4.1/8 | 104.78 | 3.3/8 | 85.72 | 350 | 280 | | 99 | 38.1 | 101.6 | 197 | 146 | 32 | 22 | 20 | 3/4(2) | 50 | 20.5 | 1218 | 10/160 | 2 |
| | | | | | | | 54 | | | | | | 32 | 18 | 16 | 5/8(4) | | | 2218,22218CC | 10/160 | 1 |
| SAF 219 | 4.1/4 | 107.95 | 3.9/16 | 90.48 | 362 | 295 | | 99 | 44.4 | 108 | 210 | 150 | 32 | 22 | 20 | 3/4(2) | 53 | 27.5 | 1219 | 10.5/170 | 2 |
| | | | | | | | 54 | | | | | | 32 | 18 | 16 | 5/8(4) | | | 2219,22219CC | 10/170 | 1 |
| SAF220 | 4.1/2 | 114.30 | 3.13/10 | 96.84 | 388 | 315 | | 111 | 44.4 | 114.3 | 222 | 156 | 42 | 26 | 22 | 7/8(2) | 56 | 34 | 1220 | 11/180 | 2 |
| | | | | | | | 60 | | | | | | 42 | 20 | 22 | 3/4(4) | | | 22220CC | 10/180 | 1 |
| SAF222 | 4.7/8 | 123.82 | 4.3/16 | 106.36 | 419 | 345 | 70 | 121 | 50.8 | 125.4 | 245 | 165 | 42 | 22 | 20 | 3/4(4) | 63 | 44.5 | 1222 | 12.5/200 | 2 |
| | | | | | | | | | | | | | | | | | | | 22222 CC | 10/200 | 1 |
| SAF 224 | 5.5/16 | 134.94 | 4.9/16 | 115.89 | 419 | 352 | 70 | 121 | 54.0 | 133.4 | 261 | 188 | 42 | 22 | 20 | 3/4(4) | 68 | 55 | 22224CC | 10/215 | 1 |
| SAF 226 | 5.7/8 | 149.22 | 4.15/10 | 125.41 | 467 | 390 | 82.6 | 130 | 60.3 | 152.4 | 294 | 200 | 40 | 26 | 22 | 7/8(4) | 74 | 73 | 22226CC | 10/230 | 1 |
| SAF 228 | 6.1/4 | 158.75 | 5.5/16 | 134.95 | 511 | 421 | 85.7 | 150 | 60.3 | 152.4 | 300 | 195 | 40 | 28 | 24 | 1(4) | 78 | 80 | 22228CC | 10/250 | 1 |
| SAF 230 | 6.5/8 | 168.28 | 5.3/4 | 146.05 | 540 | 450 | 95.2 | 160 | 63.5 | 160.3 | 318 | 213 | 42 | 28 | 24 | 1(4) | 83 | 101 | 22230CC | 10/270 | 1 |



Masta Brand SAF Series Pillow block Suitable for Straight Bore Mounting





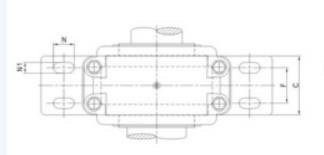


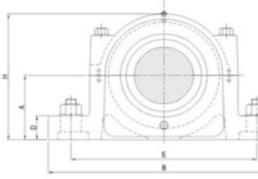
| Bearing | | Shaf | t Diamet | ter | | | | DIME | NSIO | N IN M | ім | | | | | undation | | Approx | Bearing | Stabilizi | ina |
|----------------|---------|------------|----------|------------|-----|-----|-------|------|------|--------|-----|-----|----|----|----|---------------------|-----|--------------|---------|-----------|-----|
| Housing No. | | 52 mm | | 53 mm | в | E | F | с | D | A | н | L | N | N1 | | lts(Nos.) n inch | Ca | Weight kg | No. | Ring | |
| SAF 232 | 7 | 177.80 | 6.1/16 | 153.99 | 560 | 465 | 95.2 | 160 | 66.7 | 169.9 | 338 | 222 | 48 | 28 | 24 | 1(4) | 90 | 111 | 22232CC | 10/290 | 1 |
| SAF 234 | 7.7/16 | 188.91 | 6.7/16 | 163.51 | 630 | 520 | 108.0 | 172 | 69.8 | 179.4 | 360 | 245 | 54 | 28 | 24 | 1(4) | 96 | 141 | 22234CC | 10/310 | 1 |
| SAF 236 | 7.13/16 | 198.44 | 6.7/8 | 174.62 | 680 | 565 | 117.5 | 181 | 76.2 | 190.5 | 378 | 254 | 60 | 28 | 24 | 1(4) | 96 | 156 | 22236CC | 10/320 | 1 |
| SAF 238 | 8.3/8 | 212.72 | 7.1/4 | 184.15 | 712 | 585 | 114.3 | 190 | 79.4 | 200.0 | 400 | 273 | 65 | 35 | 30 | 1.1/4(4) | 102 | 181 | 22238CC | 10/340 | 1 |
| SAF 240 | 8.3/4 | 222.25 | 7.5/8 | 193.68 | 750 | 605 | 127.0 | 203 | 85.7 | 209.6 | 419 | 286 | 65 | 35 | 30 | 1.1/4(4) | 108 | 222 | 22240CC | 10/360 | 1 |
| SAF 244 | 9.9/16 | 242.89 | 8.5/16 | 211.14 | 832 | 670 | 133.4 | 222 | 95.2 | 241.3 | 475 | 305 | 80 | 42 | 40 | 1.1/2(4) | 118 | 307 | 22244CC | 10/400 | 1 |

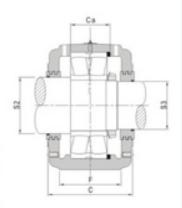


Masta Brand SAF Series Pillow block Suitable for Straight Bore Mounting

Plummer Block SAF 320 and above are supplied with Eye bolt on cap.





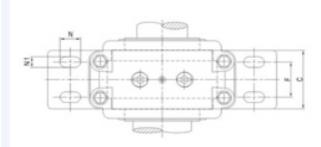


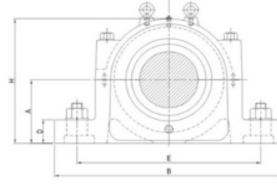
| Bearing | | Shaft | t Diamet | er | | | | DIME | NSIO | N IN M | м | | | | and the second sec | ndation | | Approx Weight | Bearing | Stabilizi | na |
|----------------|---------|----------|-----------|-------|-----|-----|---------|----------|------|--------|-----|-----|----------|----------|--|------------------|----|------------------|-----------------|-----------------------------|--------|
| Housing No. | | 52 mm | S inch | | в | E | F | с | D | A | н | L | N | N1 | Bol mm | ts(Nos.) inch | Ca | Weight kg | No. | Ring | |
| SAF 308 | 1.15/16 | 49.21 | 1.7/16 | 36.51 | 210 | 170 | - | 60 | 25.4 | 63.5 | 122 | 102 | 23 | 15 | 12 | 1/2(2) | 43 | 6.5 | 1308 22308CC | 10/90 10/90 | 2 |
| SAF 309 | 2.1/8 | 53.98 | 1.11/16 | 42.86 | 245 | 195 | - | 70 | 25.4 | 69.8 | 135 | 108 | 23 | 18 | 16 | 5/8(2) | 46 | 8 | 1309 22309CC | 10/90 10.5/100 10/100 | 2 |
| SAF 310 | 2.3/8 | 60.32 | 1.7/8 | 47.62 | 270 | 210 | - | 70 | 28.6 | 76.2 | 148 | 118 | 32 | 18 | 16 | 5/8(2) | 50 | 105 | 1310 22310CC | 11.5/110 10/110 | 2 1 |
| SAF 311 | 2.9/16 | 65.09 | 2.1/16 | 52.39 | 280 | 225 | | 80 80 | 30.2 | 82.6 | 157 | 124 | 32 32 | 18 18 | | 5/8(2) 1/2(4) | 53 | 12.5 | 1311 22311CC | 12/120 10/120 | 2 |
| SAF 312 | 2.7/8 | 73.02 | 2.1/4 | 57.15 | 286 | 230 | | 80 80 | 30.2 | 82.6 | 162 | 133 | 32 32 | 18 18 | | 5/8(2) 1/2(4) | 56 | 15.6 | 1312 22312CC | 12.5/130 10/130 | 2 |
| SAF 313 | 3.1/16 | 77.79 | 2.7/16 | 61.91 | 330 | 260 | | 90 90 | 31.8 | 88.9 | 176 | 137 | 37 37 | | | 3/4(2) 5/8(2) | 58 | 18 | 1313 22313CC | 12.5/140 10/140 | 2 |
| SAF 314 | 3.1/4 | 82.55 | 2.5/8 | 66.68 | 330 | 265 | | 90 90 | 31.8 | 95.2 | 187 | 137 | 37 37 | 22 22 | | 3/4(2) 5/8(4) | 61 | 22.4 | 1314 22314CC | 13/150 10/150 | 2 |
| SAF 315 | 3.7/16 | 87.31 | 2.13/16 | 71.44 | 350 | 280 | — 54 | 99 99 | 41.3 | 101.6 | 197 | 159 | 37 37 | 22 22 | | 3/4(2) 5/8(4) | 65 | 25.5 | 1315 22315CC | 14/160 10/160 | 2 |
| SAF 316 | 3.5/8 | 92.08 | 3 | 76.20 | 362 | 295 | - 54 | 99 99 | 44.4 | 108.0 | 210 | 165 | 45 45 | | | 3/4(2) 5/8(4) | 68 | 30.5 | 1316 22316CC | 14.5/170 10/170 | 2 |
| SAF 317 | 3.15/16 | 100.01 | 3.3/16 | 80.96 | 388 | 315 | - 60 | 111 | 44.4 | 114.3 | 222 | 171 | 45 45 | 26 26 | 24 20 | 1(2) 3/4(4) | 70 | 40 | 1317 22317CC | 14.5/180 10/180 | 2 |

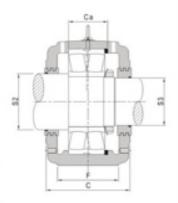


Masta Brand SAF Series Pillow block Suitable for Straight Bore Mounting

Plummer Block SAF 320 and above are supplied with Eye bolt on cap.







| Bearing | | Shaft | Diamet | er | | | | DIME | NSIO | N IN M | IM | | | | Contraction of the local distance of the loc | indation | | Approx Weight | Bearing | Stabilizi | ng |
|----------------|---------|----------|-----------|---------|-----|-----|-----|------|------|--------|-----|-----|----|----|--|--------------------|-----|------------------|---------|-----------|----|
| Housing No. | | 52 mm | S inch | 3 mm | в | E | F | с | D | A | н | L | N | N1 | | ts(Nos.) 1 inch | Ca | Weight kg | No. | Ring | |
| SAF 318 | 4.1/8 | 104.8 | 3.3/8 | 85.72 | 395 | 325 | 57 | 111 | 50.8 | 120.6 | 234 | 175 | 39 | 22 | 20 | 3/4(4) | 74 | 44.5 | 1318 | 15.5/190 | 2 |
| | | | | | | | | | | | | | | | | | | | 22318CC | 10/190 | 1 |
| SAF 320 | 4.1/2 | 114.30 | 3.13/16 | 96.84 | 419 | 352 | 70 | 121 | 54.0 | 133.4 | 261 | 187 | 36 | 22 | 20 | 3/4(4) | 83 | 57 | 22320CC | 10/215 | 1 |
| SAF 322 | 4.7/8 | 123.82 | 4.3/16 | 106.36 | 467 | 390 | 83 | 130 | 60.2 | 152.4 | 292 | 203 | 42 | 26 | 24 | 7/8(4) | 90 | 76 | 22322CC | 10/240 | 1 |
| SAF 324 | 5.5/16 | 134.94 | 4.9/16 | 115.89 | 540 | 448 | 95 | 159 | 63.5 | 160.3 | 318 | 213 | 40 | 28 | 24 | 1(4) | 96 | 101 | 22324CC | 10/260 | 1 |
| SAF 326 | 5.7/8 | 149.22 | 4.15/16 | 125.41 | 560 | 465 | 95 | 159 | 66.7 | 169.9 | 338 | 222 | 48 | 28 | 24 | 1(4) | 103 | 121 | 22326CC | 10/280 | 1 |
| SAF 328 | 6.1/4 | 158.75 | 5.5/16 | 134.94 | 630 | 520 | 108 | 171 | 69.8 | 179.4 | 360 | 238 | 52 | 28 | 24 | 1(4) | 112 | 151 | 22328CC | 10/300 | 1 |
| SAF330 | 6.5/8 | 168.28 | 5.3/4 | 146.05 | 680 | 565 | 118 | 181 | 76.2 | 190.5 | 378 | 248 | 58 | 28 | 24 | 1(4) | 118 | 172 | 22330CC | 10/320 | 1 |
| SAF332 | 7 | 177.80 | 6.1/16 | 153.99 | 710 | 585 | 114 | 191 | 79.4 | 200.0 | 400 | 273 | 65 | 35 | 30 | 1.25(4) | 124 | 196 | 22332CC | 10/340 | 1 |
| SAF334 | 7.7/16 | 188.91 | 6.7/16 | 163.51 | 750 | 603 | 127 | 203 | 85.7 | 209.6 | 419 | 286 | 65 | 35 | 30 | 1.25(4) | 130 | 236 | 22334CC | 10/360 | 1 |
| SAF 336 | 7.13/16 | 198.44 | 6.7/8 | 174.62 | 795 | 645 | 133 | 210 | 88.9 | 225.4 | 470 | 286 | 65 | 35 | 30 | 1.25(4) | 136 | 267 | 22336CC | 10/380 | 1 |
| SAF338 | 8.3/8 | 212.72 | 7.1/4 | 184.15 | 830 | 668 | 133 | 222 | 95.3 | 241.3 | 498 | 305 | 70 | 42 | 36 | 1.5(4) | 142 | 322 | 22338CC | 10/400 | 1 |
| SAF 340 | 8.3/4 | 222.25 | 7.5/8 | 193.68 | 870 | 710 | 140 | 229 | 102 | 250.8 | 513 | 311 | 70 | 42 | 36 | 1.5(4) | 148 | 350 | 22340CC | 10/420 | 1 |